

Removal

- 1 Remove inside sealing strip (72.1-160).
- 2 Remove plastic sheeting.
- 3 Loosen sealing frame on clip (8) (Fig. 3).
- 4 Loosen crank-operated window from window opener on screws (1) (Fig. 1).

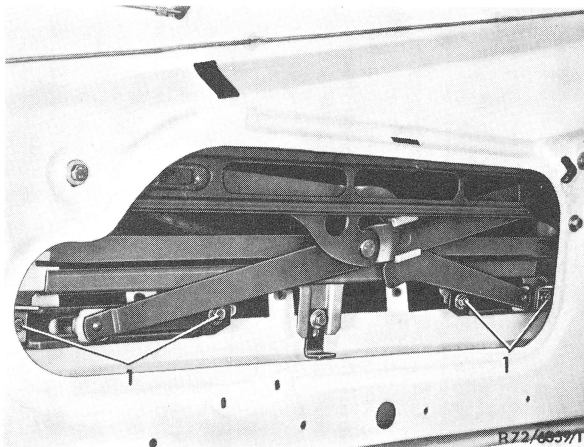


Fig. 1

- 1 Screws on crank-operated window

- 5 Loosen window guide front (2) on lower fastening (3) and upper fastening (4) (Fig. 2 and 3).

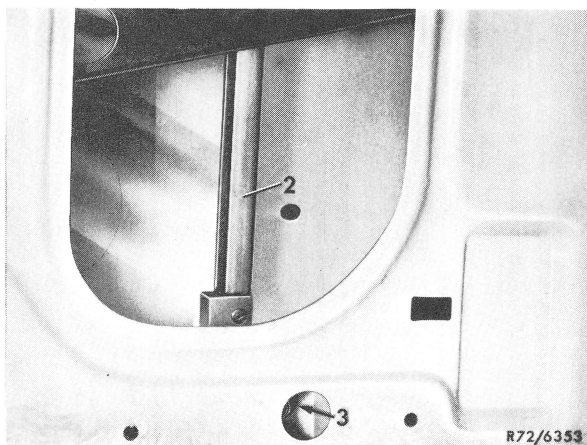


Fig. 2

- 2 Window guide front
- 3 Fastening at bottom

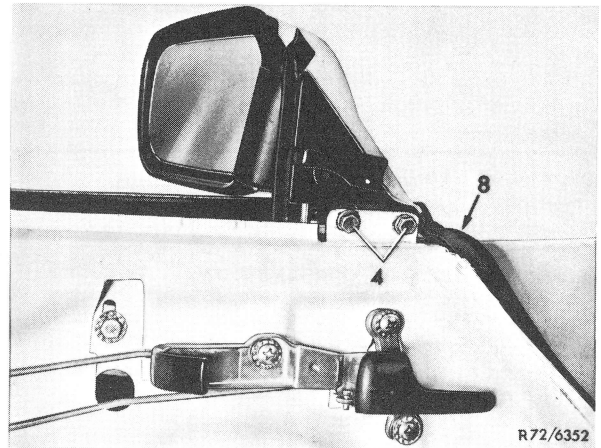


Fig. 3

- 4 Fastening at top
- 8 Clip on sealing frame

- 6 Loosen upper fastening (5) and lower fastening on window guide rear (Fig. 3).

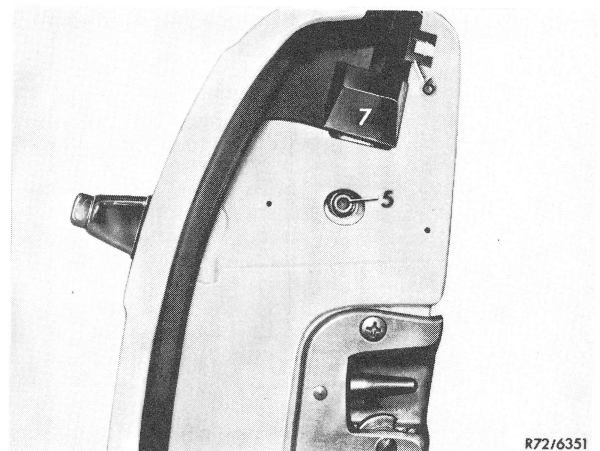


Fig. 4

- 5 Fastening at top
- 6 Clip
- 7 Guide holder

Note: Make sure that screw (5) and the undulated washer will not drop into door shaft during assembly jobs, since this might require removing the door lock.

- 7 Remove clip (6).

- 8 Push crank-operated window forward.

- 9 Remove window guide at rear together with guide bracket (7) in upward direction.

72.1 Removal and Installation of Window Guides Front and Rear

10 Remove crank-operated window (72.1–190).

11 Remove front window guide toward rear.

Installation

12 For installation proceed vice versa.

Then adjust crank-operated window (72.1–195).